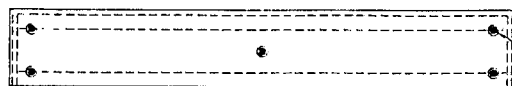


DART AEROSPACE LTD	Work Order:	42915
Description: Bearing	Part Number:	B67-43001-305
Inspection Dwg: B67-43001, Rev: B1		Page 1 of 1

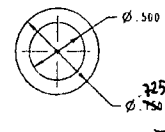
FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

RELEASED
01-01-20

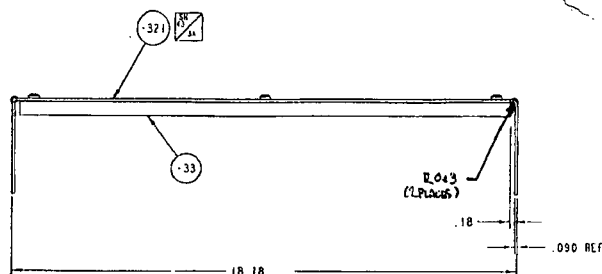


Ø .193 THRU
MATCH DRILL WITH
EXISTING NUTPLATE
LOC'S OF -33
MS97039-1-08 SCREW
NAS1149M03 W/ WASHER
5 PLACES



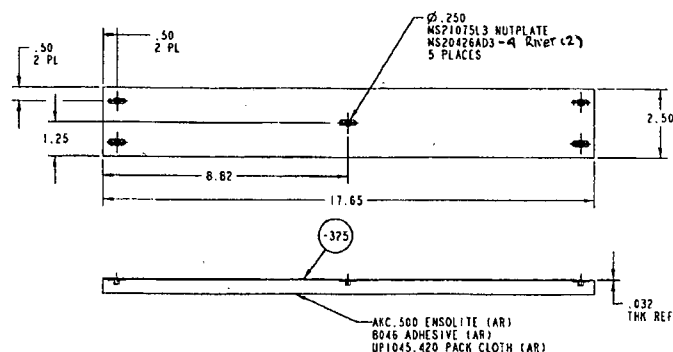
④ -299 BUSHING

SCALE 2.000
MAT: 304 CRES, COND A



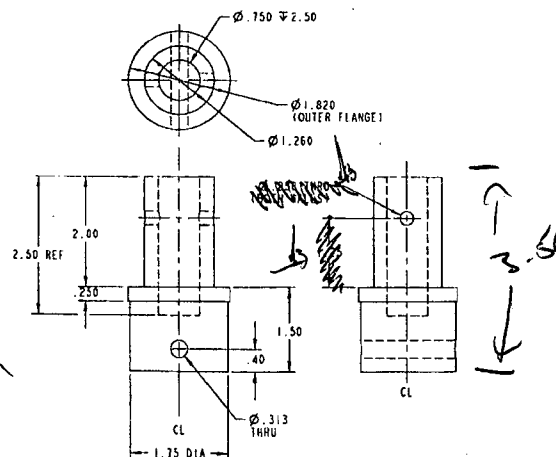
① -31 UPPER RESTRAINT WELDMENT

SCALE 0.500



① -33 UPPER PAD ASSY

SCALE 0.500
MATL FOR -325: .032 THK 2024-T3 AL.
QQ-A-250/4



① -305 BEARING

SCALE 1.000
MAT: 2024-T3 AL.
QQ-A-200/3

PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75051

DLSUV8 B67-43001

ORIGINAL

Date: Thursday, 23/10/2008 1:54:01 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 42915

Part Number: PB6743001305

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



11102316



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3
Mask Ø1.260"

START TIME:

8:15 AM

OVEN TEMPERATURE:

320°F

FINISH TIME:

8:45 AM

MF

08-10-24

KL

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08/10/24

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Carl

MF

08/10/27

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/27

Job Completion



MF 08-10-27

Date: Thursday, 23/10/2008 1:54:01 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BEARING	<i>ASAP</i>
Job Number	: 42915	Part Number	: PB6743001305	
Estimate Number	: 12075	Drawing Number	: B6743001 PAGE41	
P.O. Number	:	Project Number	: N/A	
This Issue	: 23/10/2008 S.O. No. :	Drawing Revision	: B1	
Prsht Rev.	: NC	Material	:	
First Issue	: 11 Type : MACHINED PARTS	Due Date	: 26/10/2008	Qty: 1 Um: Each
Previous Run	: 42655			
Written By	:			
Checked & Approved By	: <i>ME 08-10-23</i>			
Comment	: Est. A 05.07.20 New issue KJ/JLM Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M2024T3R1750	2024-T3 Round Bar 1.750"
-----	--------------	--------------------------



Comment: Qty.: 0.3150 f(s)/Unit Total: 0.3150 f(s)

2024-T3 Round Bar 1.750"

Material: 2024-T3 Round Bar 1.750"

(M2024T3R1.750)

Identify for B67-43001-305

Batch: *417892**Ø 1.875 M17892*

2.0	DOOSAN LATHE	DOOSAN LATHE
-----	--------------	--------------

Comment: *DOOSAN conventional lathe*

Turn as per Dwg B67-43001

Dwg Rev: *D**SD 08/10/23**(1)*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*SD 08/10/23**(1)*

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

SD 08/10/23 (1)

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

*HS 08-10-24**(X1)*